

	COMPONENTS											
PART NUMBER	BODY		SLEEVE		NUT		COREBOLT					
	MATERIAL	FINISH	MATERIAL	FINISH	MATERIAL	FINISH	MATERIAL	FINISH				
BG2034-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS2700 & ALUMINUM COAT PER BMS-10-85 TYPE I, CLASS A	304 SS PER AMS5639 FULLY ANNEALED	CAD PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1		CAD PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS2700				
BG2034A-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS2700 & ALUMINUM COAT PER BMS-10-85 TYPE I, CLASS A	304 SS PER AMS5639 FULLY ANNEALED	CAD PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1	A286 CRES PER AM55732 OR AM55737; HEAT TREATED	PASSIVATE PER AMS2700	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS2700				
BG2034B-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS2700 & ALUMINUM COAT PER BMS-10-85 TYPE I, CLASS A	304 SS PER AMS5639 FULLY ANNEALED	PASSIVATE PER AMS2700	TO 160 KSI MIN TENSILE EXCEPT: FOR -08 DIA NOMINAL SIZE ONLY, INCO 718	PASSIVATE PER AMS2700	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS2700				
BG2034C-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS2700	304 SS PER AMS5639 FULLY ANNEALED	PASSIVATE PER AMS2700	PER AMS5662 HEAT TREATED TO 200 KSI MIN	PASSIVATE PER AMS2700	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS2700				
BG2034G-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	HI-KOTE I	304 SS PER AMS5639 FULLY ANNEALED	HI-KOTE I		PASSIVATE PER AMS2700	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS2700				

## INSTALLATION SPECIFICATION: BG2003 PROCUREMENT SPECIFICATION: BG2000

## GENERAL NOTES:

- 1. LUBRICANT: DRY FILM LUBE PER THE CHEMICAL REQUIREMENTS OF MIL-L-46010 TYPE I, AND/OR PARAFFIN WAX USED AS REQUIRED FOR PERFORMANCE.
- 2. LOCKING FEATURE CONSISTS OF THREE (3) INDENTATIONS LOCATED 120° APART ON THE PERIPHERY OF THE NUT COMPONENT.
- 3. SEE BG2003 FOR INSTALLATION AND REMOVAL INFORMATION.
- 4. GRIP LENGTHS NOT LISTED MAY BE AVAILABLE UPON REQUEST.
- $\sqrt{5.}$  Installation hole shall be radiused to clear head to shank radius.
- 6. ALL DIMENSIONS TO BE MET AFTER FINISH AND BEFORE LUBRICATION.
- 7. CONICAL SURFACE OF HEAD SHALL BE CONCENTRIC TO SHANK DIAMETER WITHIN .005 T.I.R.
- 1. INSERT FABRICATED FROM ACETAL PLASTIC PER ASTM-D6778.

2ND DASH	GRIP RANGE (INCHES)			A 2ND DASH	GRIP RANGE (INCHES)		
NO.	MIN MAX GRIP GRIP			NO.	MIN GRIP	MAX GRIP	
-02	.063	.125		-18	1.063	1.125	
-03	.126	.187		-19	1.126	1.187	
-04	.188	.250		-20	1.188	1.250	
-05	.251	.312		-21	1.251	1.312	
-06	.313	.375		-22	1.313	1.375	
-07	.376	.437		-23	1.376	1.437	
-08	.438	.500		-24	1.438	1.500	
-09	.501	.562		-25	1.501	1.562	
-10	.563	.625		-26	1.563	1.625	
-11	.626	.687		-27	1.626	1.687	
-12	.688	.750		-28	1.688	1.750	
-13	.751	.812		-29	1.751	1.812	
-14	.813	.875		-30	1.813	1.875	
-15	.876	.937		-31	1.876	1.937	
-16	.938	1.000		-32	1.938	2.000	
-17	1.001	1.062					

## U.S. PATENT NO .: 5,498,110; 5,634,751 AND FOREIGN PATENTS PENDING TITLE: DRAWING NO: MONOGRAM BG2034()-()()-()() AEROSPACE OSI BOLT ™ FASTENERS ® ` MS20426 100° FLUSH SHEAR HEAD DRAWN BY a TriMas company A286, 95 KSI SHEAR, CLOSE TOLERANCE SHANK M. DOMINGUEZ 07-16-13 3423 SOUTH GARFIELD AVENUE 1/16" GRIP VARIATION APPROVED BY: COMMERCE, CALIFORNIA 90040 (323) 722-4760 FAX (323) 727-1029 CHECKED DATE: PROPRIETARY AND CONFIDENTIAL: NOTICE: IHIS DRAWING IS PART OF THE PROPRIETARY ARTICLE HEREIN DISCLOSED, OWNED BY MONOGRAM AEROSPACE FASTENERS, ANY PARTY BY ACCEPTING THIS DOCUMENT ASSUME CUSTODY THEREO AND AGREES: MONOGRAM 15-0242 AH NOTICE GREES. AND THE RECENT AND OF TAKE OF THE REAL INS GIVEN IN CONTRIBUCE AND THIS DOCUMENT WILL NOT BE COPIED OR REPRODUCED IN WHOLE OR IN PART, NOR ITS CONTENTS REVEALED IN ANY MANNER TO ANY PRESON EXCEPT TO MEET THE PURPOSE FOR WHICH IT WAS DELIVERED. B: WITHOUT THE WRITEN CONSENT OF MONOGRAM AREOSPACE FASTENERS, THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN UNDER NO CIRCUMSTANCES WILL BE USED IN THE MANUFACTURE OR REPRODUCTION OF THE ARTICLE DISCLOSED, AND THE DELIVERY OF THIS DOCUMENT SHALL NOT CONSTITUTE ANY RIGHT OR LICENSE TO DO SO. 98524 06-23-15 SHEET 2 OF 2