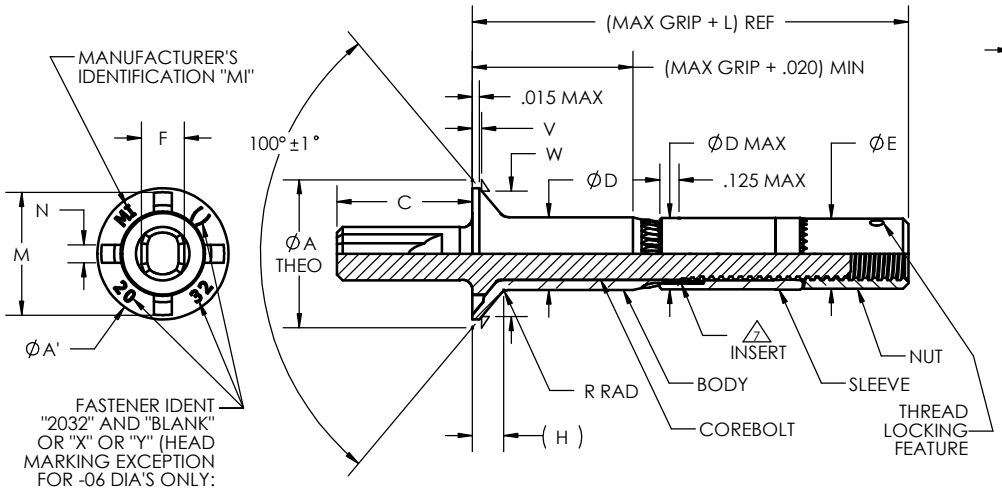
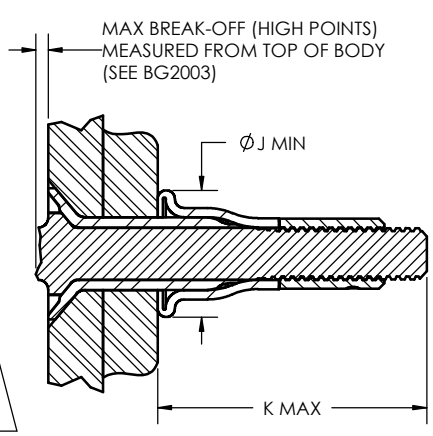
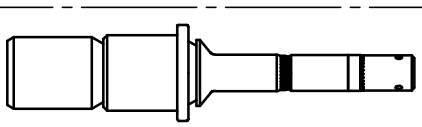




TYPICAL INSTALLATION

PART NUMBER	NOM DIA	A DIA THEO.	A' DIA MIN.	C REF	D DIA	E DIA MAX	F FLATS	H REF	J DIA MIN	K MAX	L REF	M	N	R MAX	V GAGE PROT	W GAGE DIA
BG2032( )-06-( )	3/16	.385 .378	.342	5/16	.1895 .1885	.1875	.112 .109	.081	.290	.750	.850	.315 .305	.047 .044	.030	.0245 .0212	.3272 .3270
BG2032( )-06-( )X	13/64				.2026 .2016	.1995		.077	.300							
BG2032( )-06-( )Y	7/32				.2182 .2172	.2150					.900					
BG2032( )-08-( )	1/4	.507 .499	.463		.2495 .2485	.2470	.135 .131	.111	.380	.800	.980	.435 .425	.055 .050		.0318 .0279	.4320 .4318
BG2082( )-08-( )X	17/64				.2651 .2641	.2620		.104	.400							
BG2032( )-08-( )Y	9/32				.2807 .2797	.2775		.097			1.040					
BG2032( )-10-( )	5/16	.635 .626	.577	3/8	.3120 .3110	.3090	.152 .149	.136	.475	.950	1.100	.520 .510	.068 .063	.040	.0405 .0365	.5389 .5385
BG2032( )-10-( )X	21/64				.3276 .3266	.3245		.129	.495		1.125					
BG2032( )-10-( )Y	11/32				.3432 .3422	.3400		.122	.515		1.200					
BG2032( )-12-( )	3/8	.762 .752	.696	7/16	.3745 .3735	.3715	.184 .181	.162	.560	1.100	1.250	.622 .612	.082 .077		.0458 .0415	.6532 .6528
BG2032( )-12-( )X	25/64				.3901 .3891	.3870		.155	.580		1.300					
BG2032( )-12-( )Y	13/32				.4057 .4047	.4025		.148	.600		1.320					

PART NUMBER	MIN AVAILABLE GRIP DASH NO.	RECOMMENDED HOLE SIZE FOR: 5 CLEARANCE INSTALLATION	RECOMMENDED HOLE SIZE FOR: 5 INTERFERENCE INSTALLATION	PREVAILING TORQUE (IN-LBS) MIN	DOUBLE SHEAR (LBS) MIN	TENSILE STRENGTH (LBS) MIN	BREAK-OFF LIMITS MAX
BG2032( )-06-( )	-03	.192 .190	.1890 .1875	4	5360	1600	.015
BG2032( )-06-( )X		.205 .203	.2015 .1997		6130		
BG2032( )-06-( )Y		.2205 .2185	.2171 .2152		7100		
BG2032( )-08-( )		.252 .250	.2489 .2472	6	9300	3000	.020
BG2032( )-08-( )X		.268 .266	.2640 .2622		10500		
BG2032( )-08-( )Y		.2835 .2815	.2796 .2777		11800		
BG2032( )-10-( )		.315 .313	.3110 .3092	8	14600	5000	
BG2032( )-10-( )X		.3305 .3285	.3265 .3247		16000		
BG2032( )-10-( )Y		.346 .344	.3421 .3402		17600		
BG2032( )-12-( )	-04	.377 .375	.3735 .3717	10	21000	7000	
BG2032( )-12-( )X		.393 .391	.3891 .3872		22700		
BG2032( )-12-( )Y		.409 .407	.4047 .4027		24600		



EXAMPLE: BG2032B-08-09XA

SUFFIX "A" INDEX FOR AUTOMATIC INSTALLATION

EXAMPLE OF PART NUMBER:

BG2032 ( ) - 08 - 09 ( )

- DESIGNATION: " " = NOMINAL DIA, "X" = 1/64" OVERSIZE, "Y" = 1/32" OVERSIZE
- DESIGNATES MAX GRIP IN 1/16" INCREMENTS
- DESIGNATES BASIC DIMENSIONS
- DESIGNATES SPECIAL CODE
- DESIGNATES BASIC PART NUMBER

U.S. PATENT NO.: 5,498,110; 5,634,751 AND FOREIGN PATENTS PENDING

MONOGRAM AEROSPACE FASTENERS
a TriMas company
3423 SOUTH GARFIELD AVENUE
COMMERCE, CALIFORNIA 90040
(323) 722-4760 FAX (323) 727-1029

TITLE:

OSI BOLT ™
100° FLUSH TENSION HEAD
CLOSE TOLERANCE SHANK
A286 CRES, 95 KSI SHEAR
1/16" GRIP VARIATION

DRAWING NO: BG2032( )-( )-( )( )

DRAWN BY:	DRAWN DATE:
M. DOMINGUEZ	07-08-13
APPROVED BY:	CHECKED DATE:

MONOGRAM CAGE CODE:	ECN NO:	REV:
98524	15-0241	F
	ECN DATE: 06-23-15	SHEET 1 OF 2

PART NUMBER	COMPONENTS							
	BODY		SLEEVE		NUT		COREBOLT	
	MATERIAL	FINISH	MATERIAL	FINISH	MATERIAL	FINISH	MATERIAL	FINISH
BG2032-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS-QQ-P-35 OR BAS5758 & ALUMINUM COAT PER BMS-10-85 TYPE I, CLASS A	304 SS PER AMS5639 FULLY ANNEALED	CAD PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED TO 160 KSI MIN TENSILE **EXCEPT**: FOR -08 DIA NOMINAL SIZE ONLY, INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI MIN	CAD PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS-QQ-P-35 OR BAC5758
BG2032A-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS-QQ-P-35 OR BAS5758 & ALUMINUM COAT PER BMS-10-85 TYPE I, CLASS A	304 SS PER AMS5639 FULLY ANNEALED	CAD PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1		PASSIVATE PER AMS-QQ-P-35 OR BAC5758	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS-QQ-P-35 OR BAC5758
BG2032B-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS-QQ-P-35 OR BAS5758 & ALUMINUM COAT PER BMS-10-85 TYPE I, CLASS A	304 SS PER AMS5639 FULLY ANNEALED	PASSIVATE PER AMS-QQ-P-35 OR BAC5758		PASSIVATE PER AMS-QQ-P-35 OR BAC5758	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS-QQ-P-35 OR BAC5758
BG2032C-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	PASSIVATE PER AMS-QQ-P-35 OR BAC5758	304 SS PER AMS5639 FULLY ANNEALED	PASSIVATE PER AMS-QQ-P-35 OR BAC5758		PASSIVATE PER AMS-QQ-P-35 OR BAC5758	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS-QQ-P-35 OR BAC5758
BG2032G-( )-( )( )	A286 CRES PER AMS5732 OR AMS5737; HEAT TREATED AS REQUIRED FOR PERFORMANCE	HI-KOTE I	304 SS PER AMS5639 FULLY ANNEALED	HI-KOTE I		PASSIVATE PER AMS-QQ-P-35 OR BAC5758	INCO 718 PER AMS5662 HEAT TREATED TO 125 KSI FSU MINIMUM	PASSIVATE PER AMS-QQ-P-35 OR BAC5758

INSTALLATION SPECIFICATION: BG2003
PRODUCREMENT SPECIFICATION: BG2000

GENERAL NOTES:

1. LUBRICANT: DRY FILM LUBE PER THE CHEMICAL REQUIREMENTS OF MIL-L-46010 TYPE I, AND/OR PARAFFIN WAX USED AS REQUIRED FOR PERFORMANCE.
2. LOCKING FEATURE CONSISTS OF THREE (3) INDENTATIONS LOCATED 120° APART ON THE PERIPHERY OF THE NUT COMPONENT.
3. SEE BG2003 FOR INSTALLATION AND REMOVAL INFORMATION.
4. GRIP LENGTHS NOT LISTED MAY BE AVAILABLE UPON REQUEST.
5. INSTALLATION HOLE SHALL BE RADIUSED TO CLEAR HEAD TO SHANK RADIUS.
6. ALL DIMENSIONS TO BE MET AFTER FINISH AND BEFORE LUBRICATION.
7. CONICAL SURFACE OF HEAD SHALL BE CONCENTRIC TO SHANK DIAMETER WITHIN .005 T.I.R.
8. INSERT FABRICATED FROM ACETAL PLASTIC PER ASTM-D-4181.

4 2ND DASH NO.	GRIP RANGE (INCHES)	
	MIN GRIP	MAX GRIP
-02	.063	.125
-03	.126	.187
-04	.188	.250
-05	.251	.312
-06	.313	.375
-07	.376	.437
-08	.438	.500
-09	.501	.562
-10	.563	.625
-11	.626	.687
-12	.688	.750
-13	.751	.812
-14	.813	.875
-15	.876	.937
-16	.938	1.000
-17	1.001	1.062
-18	1.063	1.125
-19	1.126	1.187
-20	1.188	1.250
-21	1.251	1.312
-22	1.313	1.375
-23	1.376	1.437
-24	1.438	1.500
-25	1.501	1.562
-26	1.563	1.625
-27	1.626	1.687
-28	1.688	1.750
-29	1.751	1.812
-30	1.813	1.875
-31	1.876	1.937
-32	1.938	2.000

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