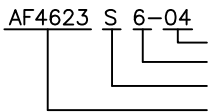


MINIMUM BLIND-SIDE CLEARANCE FOR RIVET INSTALLATION

GRIP DASH NO	GRIP RANGE		DIA DASH NUMBER											
			-4			-5			-6			-8		
			L +.000 -.020	F MAX	BK MIN	L +.000 -.020	F MAX	BK MIN	L +.000 -.020	F MAX	BK MIN	L +.000 -.020	F MAX	BK MIN
-01	.062	.198	.39	.36	.198	.38	.35	.198	.37	.33				
-02	.063	.125	.260	.51	.45	.260	.49	.43	.260	.48	.42	.323	.57	.51
-03	.126	.187	.323	.63	.50	.323	.61	.48	.323	.60	.47	.385	.69	.56
-04	.188	.250	.385	.75	.56	.385	.73	.54	.385	.72	.53	.448	.81	.62
-05	.251	.312	.448	.87	.62	.448	.85	.59	.448	.84	.59	.510	.93	.68
-06	.313	.375	.510	.98	.67	.510	.97	.65	.510	.96	.65	.573	1.04	.73
-07	.376	.437	.573	1.11	.73	.573	1.09	.71	.573	1.08	.70	.635	1.16	.78
-08	.438	.500	.636	1.23	.79	.635	1.20	.76	.635	1.20	.76	.698	1.28	.84
-09	.501	.562	.698	1.35	.85	.698	1.37	.87	.698	1.37	.87	.760	1.46	.96
-10	.563	.625				.760	1.50	.94	.760	1.49	.93	.823	1.58	1.02
-11	.626	.687							.823	1.61	.98	.885	1.70	1.07
-12	.688	.750							.885	1.74	1.05	.948	1.83	1.14
-13	.751	.812										1.010	1.95	1.20
-14	.813	.875										1.073	2.07	1.26

NOTES:

1. MATERIAL COMPOSITION ONLY
2. MAY BE DRY FILM LUBED AT MANUFACTURER'S OPTION
3. MIN GRIP: DIAMETER -4 =.025, DIAMETER -5 =.031, DIAMETER -6 =.037
4. ØP ANNEALED
5. EXAMPLE OF PART NUMBER:



GRIP LENGTH IN 16THS  
NOMINAL DIAMETER IN 32NDS.  
FINISH CODE.  
BASIC PART NUMBER.

**UNCONTROLLED COPY  
WILL NOT BE KEPT UP TO DATE**

REV.	DATE	BY	E.O. NO.	AB CODE UNIVERSAL HEAD LOCKED SPINDLE	PREPARED	CHECKED	APPROVED	
M	10/09/09	P.M.	6872		DANNY BASSETT	<b>APPROVAL</b>		
N	07/10/12	P.M.	7804		03/04/97	<b>ON FILE</b>		
P	03/05/13	P.M.	8041					
Q	07/26/13	P.M.	8205				AF4173	
R	04/22/14	P.M.	8482				AF4523	
S	01/28/15	P.M.	8848				AF4623	
				<b>ALLFAST</b> 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388				PAGE 2 OF 2