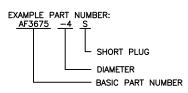


DIA. DASH NO.	øA HEAD DIA. ±.005	B HEAD HEIGHT REF.	L REF.	øC ±.010	øD ±.005	øE ±.004	øF ±.003	М ±.010	GRIP RANGE	SHEAR STRENGTH (LBS.)	TENSILE STRENGTH (LBS.)	INSTALLATION HOLE SIZE	DRILL SIZE
-4S	.170	.065	2.50	.256	.188	.127	.135	.312	.125-1.000	<u> </u>	590	.1285132	#30

COLLA	NR	STEM			
MATERIAL	FINISH	MATERIAL	FINISH		
5056 ALUM. OR 2017 ALUM.	ANODIZE RED	7075 T6 ALUM.	CHEM. FILM ORANGE		

1 VALUE GIVEN FOR SHEAR PLANE WITHIN PULL GROOVES.

 $\underline{\underline{\mathbb{A}}}$ components may be lubricated to enhance performance at MFG's discretion.



U.S. PATENT: 6,772,500

UNCONTROLLED COPY WILL NOT BE KEPT UP TO DATE

REV.	DATE	BY	E.O. NO.		PREPARED	CHECKED	APPROVED
NC	09/16/10	P.M.	7107	2 PIECE TACK BOLT ™ SHORT PLUG	PHILIP MCCURRIE	APPR	OVAL
Α	11/07/11	P.M.	7549		09/16/10	ON	FILE
В	06/13/14	P.M.	8553				
				ALLFAST	, ,	7075	4.0
				15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745	3675–	45	
				PHONE: (626) 968-9388			