

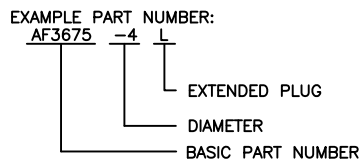
DIA. DASH NO.	øA HEAD DIA. ±.005	B HEAD HEIGHT REF.	L REF.	øC ±.010	øD ±.005	øE ±.004	øF ±.003	M ±.010	GRIP RANGE	SHEAR STRENGTH (LBS.)		TENSILE STRENGTH (LBS.)	INSTALLATION HOLE SIZE	DRILL SIZE
										△	△			
-4L	.170	.065	2.80	.256	.188	.127	.135	.312	.750-1.437	455	600	590	.1285-.132	#30

COLLAR		STEM	
MATERIAL	FINISH	MATERIAL	FINISH
5056 ALUM. OR 2017 ALUM.	ANODIZE RED	7075 T6 ALUM.	CHEM. FILM ORANGE

△ VALUE GIVEN FOR SHEAR PLANE BEYOND .750 PLUG.

△ VALUE GIVEN FOR SHEAR PLANE WITHIN .750 PLUG.

△ COMPONENTS MAY BE LUBRICATED TO ENHANCE PERFORMANCE AT MFG'S DISCRETION.



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WILL NOT BE KEPT UP TO DATE**

U.S. PATENT: 6,772,500

REV.	DATE	BY	E.O. NO.	2 PIECE TACK BOLT™ EXTENDED PLUG	PREPARED	CHECKED	APPROVED
NC	04/14/04	J.Y.	4999		JOHN YOUSSEF	<b>APPROVAL</b>	
A	05/25/04	J.Y.	5049		04/14/04	<b>ON FILE</b>	
B	04/23/07	L.D.	6071				
C	09/16/10	P.M.	7107				
D	11/07/11	P.M.	7549				
E	06/13/14	P.M.	8553				
				<b>ALLFAST</b> 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388	AF 3675-4L		