



GRIP RANGE		1/8 DIAMETER		5/32 DIAMETER		3/16 DIAMETER	
MIN.	MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.
Δ	0.125	4-1	0.261	5-1	0.297	6-1	0.327
0.126	0.250	4-2	0.386	5-2	0.422	6-2	0.452
0.251	0.375	4-3	0.511	5-3	0.547	6-3	0.577
0.376	0.500	4-4	0.636	5-4	0.672	6-4	0.702
0.501	0.625	4-5	0.761	5-5	0.797	6-5	0.827
0.626	0.750	4-6	0.886	5-6	0.922	6-6	0.952
0.751	0.875	4-7	1.011	5-7	1.047	6-7	1.077
0.876	1.000	4-8	1.136	5-8	1.172	6-8	1.202
1.001	1.125	4-9	1.261	5-9	1.297	6-9	1.327
1.126	1.250	4-10	1.386	5-10	1.422	6-10	1.452
1.251	1.375	4-11	1.511	5-11	1.547	6-11	1.577
1.376	1.500					6-12	1.702

NOM. DIAMETER	Δ MIN. GRIP
1/8	0.031
5/32, 3/16	0.063

NOM. DIAMETER	A	B	C REF.	D	DRILL SIZE	INSTALLATION HOLE SIZE	MINIMUM LBS.	
							SHEAR	TENSILE
1/8	.195	0.046	0.750	0.128	#30	.129/.133	290	390
	.185	0.038		0.123				
5/32	.237	0.059	0.750	0.159	#20	.160/.164	455	560
	.227	0.051		0.154				
3/16	.281	0.074	0.750	0.190	#11	.192/.196	655	805
	.271	0.066		0.185				

SERIES Δ	MATERIAL		FINISH	
	SLEEVE	STEM	SLEEVE	STEM Δ
AF5076-()-()	2017-T4 QQ-A-430	STAINLESS STEEL	ANODIZE PER MIL-A-8625 Δ DYED RED	PASSIVATED PER AMS2700

NOTES:

- Δ 1. MIN. GRIP REQUIREMENT.
- Δ 2. MAY BE CHEM FILM PER MIL-DTL-5541 ORANGE AT MANUFACTURERS OPTION.
- Δ 3. DRY FILM LUBRICANT MAY BE USED AT MANUFACTURERS OPTION.
- Δ 4. ADD LETTERS "ST" TO END OF PART NUMBER TO DESIGNATE PARTS LOADED ON TAPE FOR USE WITH RV3000 INSTALLATION TOOL. ADD LETTER "T" TO END OF PART NUMBER TO DESIGNATE PARTS LOADED ON TAPE FOR USE WITH RV3000T INSTALLATION TOOL. THESE CODES ONLY APPLY TO DIAMETER 4 PARTS UP TO A MAXIMUM GRIP LENGTH OF 3.

® US PATENT RE 38,664

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WILL NOT BE KEPT UP TO DATE**

REV.	DATE	BY	E.O. NO.	RIVET, BLIND SUPERTACK® TEMPORARY TACKING FASTENER	PREPARED	CHECKED	APPROVED
A	06/07/06	L.D.	5828		LUIS DIAZ	APPROVAL ON FILE	
B	09/13/06	L.D.	5906	01/26/06			
C	11/16/06	L.D.	5951	ALLFAST 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388	AF 5076		
D	04/24/07	L.D.	6071				
E	02/23/15	P.M.	8888				
F	08/04/15	P.M.	9140				