



NOM. DIAMETER	øA	B	C REF.	øD	DRILL SIZE	INSTALLATION HOLE SIZE	MINIMUM LBS.		
							SHEAR	TENSILE	SHEET TAKE-UP [△]
1/8	.155 .145	.046 .038	.750	.128 .123	#30	.129/.133	290	275	5
5/32	.185 .175	.059 .051	.750	.159 .154	#20	.160/.164	455	385	7
3/16	.215 .205	.074 .066	.750	.190 .185	#10	.192/.196	655	610	10

NOM. DIAMETER	[△] MIN. GRIP
1/8	.031
5/32	.063
3/16	.063

GRIP RANGE	1/8 DIAMETER		5/32 DIAMETER		3/16 DIAMETER	
	MIN.	MAX.	DASH NO.	L. MAX.	DASH NO.	L. MAX.
[△]	.125		4-1	.261	5-1	.297
	.126	.250	4-2	.386	5-2	.422
	.197	.276	4-2.5	.412	5-2.5	.448
	.251	.375	4-3	.511	5-3	.547
	.315	.433	4-3.5	.569	5-3.5	.605
	.376	.500	4-4	.636	5-4	.672
	.501	.625	4-5	.761	5-5	.797
	.626	.750	4-6	.886	5-6	.922

SERIES	MATERIAL		FINISH [△]	
	SLEEVE	STEM	SLEEVE	STEM [△]
AF5022-()-() [△]	2017-T4 ALUMINUM ALLOY QQ-A-430	STAINLESS STEEL	CHEM FILM PER MIL-DTL-5541 ORANGE [△]	PASSIVATED PER AMS2700
AF5022C-()-()	2017-T4 ALUMINUM ALLOY QQ-A-430	STAINLESS STEEL	CHEM FILM PER MIL-DTL-5541 CLEAR	PASSIVATED PER AMS2700

NOTES:

- [△] MIN. GRIP REQUIREMENT.
- [△] MAY BE ANODIZED PER MIL-A-8625 DYED RED AT MANUFACTURER'S OPTION.
- [△] .031 GAP
- [△] CETYL ALCOHOL APPLIED OVER ASSEMBLY.
- [△] MAY HAVE DRY FILM LUBE AT MANUFACTURER'S OPTION.
- [△] ADD LETTERS "ST" TO END OF PART NUMBER TO DESIGNATE PARTS LOADED ON TAPE FOR USE WITH RV3000 INSTALLATION TOOL. ADD LETTER "T" TO DESIGNATE PARTS LOADED ON TAPE FOR USE WITH RV3000T INSTALLATION TOOL. THESE CODES ONLY APPLY TO DIAMETER 4 PARTS UP TO A MAXIMUM GRIP LENGTH OF 3.
- ® US PATENT RE 38,664

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WILL NOT BE KEPT UP TO DATE**

REV.	DATE	BY	E.O. NO.	RIVET, BLIND SUPERTACK® REDUCED HEAD TEMPORARY FASTENER	PREPARED	CHECKED	APPROVED
J	04/20/05	L.D.	5445		JOHN YOUSSEF		APPROVAL
K	03/02/06	L.D.	5732		02/28/03	ON FILE	
L	06/13/06	L.D.	5834	ALLFAST 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388	AF 5022		
M	11/16/06	L.D.	5951				
N	04/17/07	L.D.	6066				
P	04/23/07	L.D.	6071				