



NOM. DIA.	A DIA. +.003 -.001	B REF.	D THEORETICAL HEAD DIAMETER	E MIN.	RECOMMENDED PROCEDURE	
					DRILL SIZE	HOLE LIMITS
1/8	.125	.042	.225 ±.008	3/4"	#30 (.1285)	.128 - .132
5/32	.156	.055	.286 ±.008	3/4"	#20 (.1610)	.160 - .164
3/16	.187	.070	.353 ±.008	3/4"	#10 (.1935)	.192 - .196

GRIP RANGE		DASH NO.	L ±.015	F MAX.	DASH NO.	L ±.015	F MAX.	DASH NO.	L ±.015	F MAX.
MIN.	MAX.									
.062	.125	-4-2	.317	.442	-5-2	.333	.473	-6-2	.348	.508
.126	.187	-4-3	.380	.505	-5-3	.395	.535	-6-3	.411	.571
.188	.250	-4-4	.442	.567	-5-4	.458	.598	-6-4	.473	.633
.251	.312	-4-5	.505	.630	-5-5	.520	.660	-6-5	.536	.696
.313	.375	-4-6	.567	.692	-5-6	.583	.723	-6-6	.598	.758
.376	.437							-6-7	.661	.821

RIVET SERIES	SLEEVE MATERIAL	STEM MATERIAL	SLEEVE FINISH	STEM FINISH
RV 651A	5056 ALUMINUM	MILD STEEL	NONE	ZINC PLATED

UNCONTROLLED COPY
WILL NOT BE KEPT UP TO DATE

REV.	DATE	BY	E.O. NO.	<p style="text-align: center;">"OSCAR" BLIND RIVET 100° COUNTERSUNK HEAD SELF-PLUGGING (REDUCED BREAKNECK)</p> <p style="text-align: center;">ALLFAST</p> <p style="text-align: center;">15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388</p>	PREPARED	CHECKED	APPROVED
A	07/27/77	S.C.	1484		JOHN YOUSSEF	APPROVAL ON FILE	
B	03/14/78	S.C.	02431		05/11/00		
C	02/13/81	S.C.	09024				
D	05/11/00	J.Y.	3487				
E	03/20/02	E.M.	4180				
					RV 651 RBA		