

NOM. DIA.	MIN. GRIP
1/8	.020
5/32	.025
3/16	.030

MATERIAL CODE:
NONE FOR ALUM.
"M" FOR MONEL
"C" FOR A-286

NOM. DIA.	A DIA. +.003 - .001	B +.010 - .000	D DIA.	C MAX.	RECOMMENDED PROCEDURE	
					DRILL SIZE	HOLE LIMITS
1/8	.140	.054	.250 ±.012	12'	#27 (.1440)	.143/.146
5/32	.173	.067	.312 ±.016	10'	#16 (.1770)	.176/.180
3/16	.201	.080	.375 ±.019	8'	#5 (.2055)	.205/.209
1/4	.266	.107	.500 ±.025	6'	#1 (.2720)	.271/.275

GRIP RANGE	1/8" DIAMETER			5/32" DIAMETER			3/16" DIAMETER			1/4" DIAMETER			
	MIN.	MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.
△	.062	-4-1	.222	.37	-5-1	.244	.40	-6-1	.267	.44	-8-2	.303	.63
	.063	-4-2	.222	.46	-5-2	.244	.48	-6-2	.267	.51	-8-3	.365	.75
	.126	-4-3	.285	.59	-5-3	.307	.61	-6-3	.330	.64	-8-4	.427	.87
	.188	-4-4	.347	.71	-5-4	.369	.73	-6-4	.392	.76	-8-5	.490	.99
	.251	-4-5	.410	.84	-5-5	.432	.85	-6-5	.455	.88	-8-6	.552	1.11
	.313	-4-6	.472	.96	-5-6	.494	.98	-6-6	.517	1.01	-8-7	.615	1.23
	.376				-5-7	.557	1.114	-6-7	.580	1.13	-8-8	.677	1.35
	.438				-5-8	.619	1.23	-6-8	.642	1.26	-8-9	.740	1.47
	.501				-5-9	.682	1.35	-6-9	.705	1.39	-8-10	.802	1.59
	.563				-5-10	.744	1.48	-6-10	.767	1.51	-8-11	.865	1.71
	.626				-5-11	.807	1.61	-6-11	.830	1.63	-8-12	.927	1.83
	.688							-6-12	.893	1.76			

SERIES	MATERIAL			FINISH		
	SLEEVE	STEM	LOCK	SLEEVE	STEM	LOCK
RV1100 - () - () NAS1768D () - ()	2017-T4 ALUM. ALLOY QQ-A-430	7075-T6 ALUM. ALLOY QQ-A-430	5056 ALUM. ALLOY QQ-A-430	ANODIZE PER MIL-A-8625 OR CHEM FILM PER MIL-DTL-5541	CHEM FILM PER MIL-DTL-5541	
RV1140W - () - () NAS1768CW () - ()	A-286 AMS 5737 △	A-286 AMS 5737 △	MONEL QQ-N-281	CADMIUM PLATE PER AMS-QQ-P-416 (TP,II,CL-2)	PASSIVATE PER AMS2700	
RV1140S - () - () NAS1768CS () - ()	A-286 AMS 5737 △	A-286 AMS 5737 △	MONEL QQ-N-281	SILVER PLATE QQ-S-365	PASSIVATE PER AMS2700	
RV1140 - () - () NAS1768C () - ()	A-286 AMS 5737 △	A-286 AMS 5737 △	MONEL QQ-N-281	DRY FILM LUBE PER AS5272	PASSIVATE PER AMS2700	
RV1150 - () - () NAS1768B () - ()	5056 ALUM. ALLOY QQ-A-430	7075-T6 ALUM. ALLOY QQ-A-430	5056 ALUM. ALLOY QQ-A-430	ANODIZE PER MIL-A-8625 OR CHEM FILM PER MIL-DTL-5541 (DYE RED)	CHEM FILM PER MIL-DTL-5541	NONE
RV1190 - () - () NAS1768MW () - ()	MONEL QQ-N-281	MONEL QQ-N-281 OR A-286 AMS 5737	MONEL QQ-N-281	CADMIUM PLATE PER AMS-QQ-P-416 (TP,II,CL-2)	△ NONE	
RV1190MS - () - () NAS1768MS () - ()	MONEL QQ-N-281	MONEL QQ-N-281 OR A-286 AMS 5737	MONEL QQ-N-281	SILVER PLATE QQ-S-365	△ NONE	
RV1190M - () - () NAS1768M () - ()	MONEL QQ-N-281	MONEL QQ-N-281 OR A-286 AMS 5737	MONEL QQ-N-281	DRY FILM LUBE PER AS5272	△ NONE	


NOTES: UNLESS OTHERWISE SPECIFIED.

△ COMPOSITION ONLY.

△ MAY BE DRY FILM LUBED AT MANUFACTURERS OPTION.

3. PARTS TO BE INSTALLED WITH PR 1750 SEALANT.

4. PARTS WITH NS AT END OF PART NUMBER TO BE INSTALLED WITHOUT SEALANT.

REV.	DATE	BY	E.O. NO.	PREPARED	CHECKED	APPROVED
B	11/16/98	C.C.	3113	KURT M. SABIN	APPROVAL ON FILE	APPROVAL ON FILE
C	07/22/99	C.C.	3320			
D	04/17/07	L.D.	6066			
E	04/23/07	L.D.	6071	<div style="text-align: center;">  15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388 </div>		
F	06/22/07	L.D.	6114			
G	06/01/11	P.M.	7327			

RV 11X0