



NOM. DIAMETER	A	B	C REF.	D	DRILL SIZE	INSTALLATION HOLE SIZE	MINIMUM	
							SHEAR	TENSILE
3/32	0.133 0.123	0.040 0.032	0.750	0.097 0.092	#40	.098/.114	63	87
1/8	0.175 0.165	0.046 0.038	0.750	0.128 0.123	#30	.1285/.1436	113	150
5/32	0.217 0.207	0.059 0.051	0.750	0.159 0.154	#20	.161/.175	186	230
3/16	0.261 0.251	0.074 0.066	0.750	0.190 0.185	#11	.191/.205	250	375
1/4	0.345 0.335	0.099 0.091	0.750	0.254 0.249	#F	.257/.272	450	650

NOM. DIAMETER	MIN. GRIP
3/32	0.030
1/8	0.031
5/32, 3/16, 1/4	0.063

GRIP RANGE	3/32 DIAMETER		1/8 DIAMETER		5/32 DIAMETER		3/16 DIAMETER		1/4 DIAMETER			
	MIN.	MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.		
△	0.125		3-1	0.226	4-1	0.261	5-1	0.297	6-1	0.327	8-1	0.393
0.126	0.250		3-2	0.351	4-2	0.386	5-2	0.422	6-2	0.452	8-2	0.518
0.251	0.375		3-3	0.476	4-3	0.511	5-3	0.547	6-3	0.577	8-3	0.643
0.376	0.500		3-4	0.601	4-4	0.636	5-4	0.672	6-4	0.702	8-4	0.768
0.501	0.625		3-5	0.726	4-5	0.761	5-5	0.797	6-5	0.827	8-5	0.893
0.626	0.750		-	-	4-6	0.886	5-6	0.922	6-6	0.952	8-6	1.018
0.751	0.875		-	-	4-7	1.011	5-7	1.047	6-7	1.077	8-7	1.143
0.876	1.000		-	-	4-8	1.136	5-8	1.172	6-8	1.202	8-8	1.268
1.001	1.125		-	-	4-9	1.261	-	-	6-9	1.327	8-9	1.393
1.126	1.250		-	-	4-10	1.386	-	-	6-10	1.452	8-10	1.518
1.251	1.375		-	-	4-11	1.511	-	-	6-11	1.577	-	-
1.376	1.500		-	-	4-12	1.636	-	-	6-12	1.702	-	-
1.501	1.625		-	-	4-13	1.761	-	-	6-13	1.827	-	-
1.626	1.750		-	-	4-14	1.886	-	-	6-14	1.952	-	-

SERIES	MATERIAL		FINISH	
	SLEEVE	STEM	SLEEVE	STEM
AF5055-()-()	5056 ALUMINUM ALLOY QQ-A-430	MILD STEEL	ANODIZE PER MIL-A-8625 DYED RED	RUST PREVENTATIVE OR DRY FILM LUBRICANT
AF5055C-()-()	5056 ALUMINUM ALLOY QQ-A-430	MILD STEEL	CHEM FILM PER MIL-DTL-5541 CLEAR	RUST PREVENTATIVE OR DRY FILM LUBRICANT

**NOTES:**

△ MIN. GRIP REQUIREMENT.

® U.S. PATENT 5,689,873 OTHER PATENTS PENDING.

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WILL NOT BE KEPT UP TO DATE**

REV.	DATE	BY	E.O. NO.	FASTACK® RIVET, BLIND PULL THRU. TEMPORARY TACKING FASTENER	PREPARED	CHECKED	APPROVED
R	04/23/07	L.D.	6071		JOHN YOUSSEF	<b>APPROVAL</b>	
S	01/27/09	P.M.	6675		10/24/95	<b>ON FILE</b>	
T	08/27/09	P.M.	6840				
U	11/11/09	P.M.	6898				
V	01/27/11	P.M.	7181				
W	01/13/16	P.M.	9309				

**ALLFAST**  
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AF 5055  
AF 5055C

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