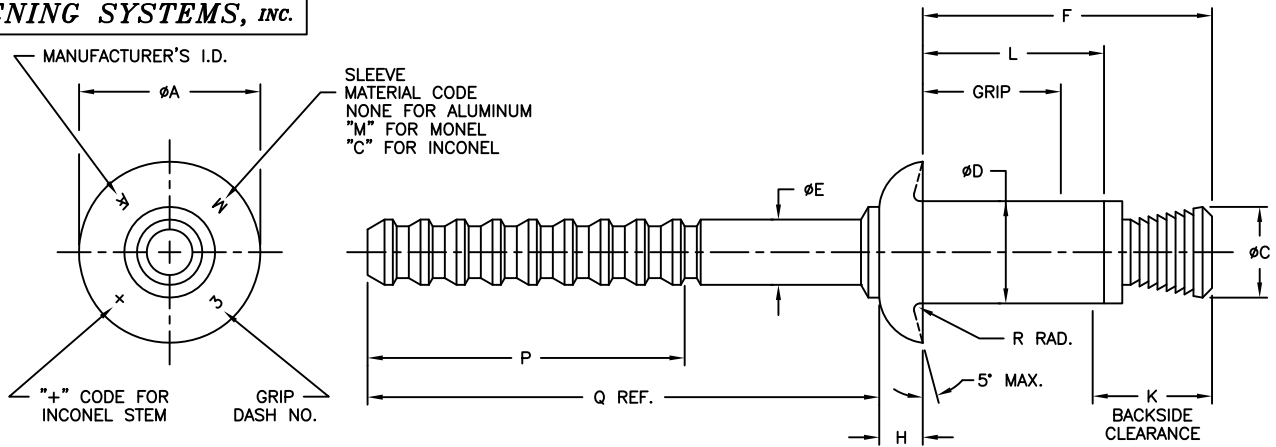


ALLFAST

FASTENING SYSTEMS, Inc.



DIA. DASH NO.	ØA	ØC MAX.	ØD	ØE	H	P MIN.	K MIN.		R RAD. MAX.		DRILL SIZE	HOLE LIMITS
							ALUM.	MONEL	ALUM.	MONEL		
-4	.260 .240		.143 .139		.064 .054		.300	.330			#27	.143/.146
-5	.322 .302	⚠	.176 .172	⚠	.077 .067	.375		.370	.010	.020	#16	.176/.180
-6	.385 .365		.204 .200		.090 .080		.370	.410			#5	.205/.209

GRIP DASH NO.	GRIP LIMITS ⚠		-4 DIA.			-5 DIA.			-6 DIA.		
	MIN.	MAX.	F MAX.	L MAX.	Q REF.	F MAX.	L MAX.	Q REF.	F MAX.	L MAX.	Q REF.
-1	⚠	.062	.380	.230	1.650	.420	.250	1.630	.450	.281	1.650
-2	.063	.125	.440	.281		.480	.312		.510	.344	
-3	.126	.187	.500	.344		.540	.375		.580	.406	
-4	.188	.250	.570	.406		.600	.437		.640	.469	
-5	.251	.312	.630	.469		.670	.500		.700	.531	
-6	.313	.375	.690	.531		.730	.562		.760	.594	
-7	.376	.437	.750	.594		.790	.625		.830	.656	
-8	.438	.500	.820	.656		.850	.687		.890	.719	
-9	.501	.562	.880	.719		.920	.750		.950	.782	
-10	.563	.625				.980	.812		1.020	.844	
-11	.626	.687				1.040	.875		1.080	.907	
-12	.688	.750							1.140	.970	

PROCUREMENT SPECIFICATION: NAS 1740.

BASIC PART NO.	MATERIAL			FINISH		
	RIVET	STEM	LOCK RING	RIVET ⚠⚠	STEM ⚠⚠⚠	LOCK RING
AF2250-()-() NAS1738B()-()	5056 ALUM. QQ-A-430	8740 ALLOY STEEL MIL-S-6049	MONEL QQ-N-281	CHEM FILM CLEAR PER MIL-DTL-5541	CADMIUM PLATE AMS-QQ-P-416,TYPE II	NONE
AF2550-()-() NAS1738E()-()	5056 ALUM. QQ-A-430	INCONEL 600 AMS 5665	MONEL QQ-N-281	CHEM FILM CLEAR PER MIL-DTL-5541	NONE	NONE
AF2290-()-() NAS1738M()-()	MONEL QQ-N-281	INCONEL 600 AMS 5665	MONEL QQ-N-281	NONE	NONE	NONE
AF2290W()-() NAS1738MW()-()	MONEL QQ-N-281	INCONEL 600 AMS 5665	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416,TYPE II	NONE	NONE
AF2480-()-() NAS1738C()-()	INCONEL 600 AMS 5687	A-286 CRES AMS 5732	INCONEL 600 AMS 5687	NONE	NONE	NONE
AF2480W()-() NAS1738CW()-()	INCONEL 600 AMS 5687	A-286 CRES AMS 5732	INCONEL 600 AMS 5687	CADMIUM PLATE AMS-QQ-P-416,TYPE II	NONE	NONE

- NOTES: UNLESS OTHERWISE SPECIFIED
- ⚠ LONGER GRIP LENGTHS OTHER THAN THOSE TABULATED ARE AVAILABLE BY SPECIAL ORDER.
 - ⚠ ADD LETTERS "TL" TO BASIC PART NUMBERS TO SPECIFY TI-LUBE 460 LUBRICANT ONLY.
 - ⚠ ADD LETTER "T" TO BASIC PART NUMBER TO SPECIFY TRANSLUBE ONLY.
 - ⚠ MIN. GRIP .020 -4 DIA., .025 -5 DIA., .030 -6 DIA.
 - ⚠ NOT TO EXCEED RIVET DIAMETER.

6. EXAMPLE PART NUMBER:



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WILL NOT BE KEPT UP TO DATE

	BY:	DATE	REV.	BY	DATE	C.R.NO.
PREPARED:	KURT M. SABIN	06/09/92	D	L.D.	04/17/07	6066
CHECKED:	APPROVAL		E	L.D.	04/23/07	6071
APPROVED:	ON FILE		F	L.D.	06/22/07	6114

RIVET, BLIND, BULB TYPE
UNIVERSAL HEAD, LOCKED STEM
AF 2200 SERIES